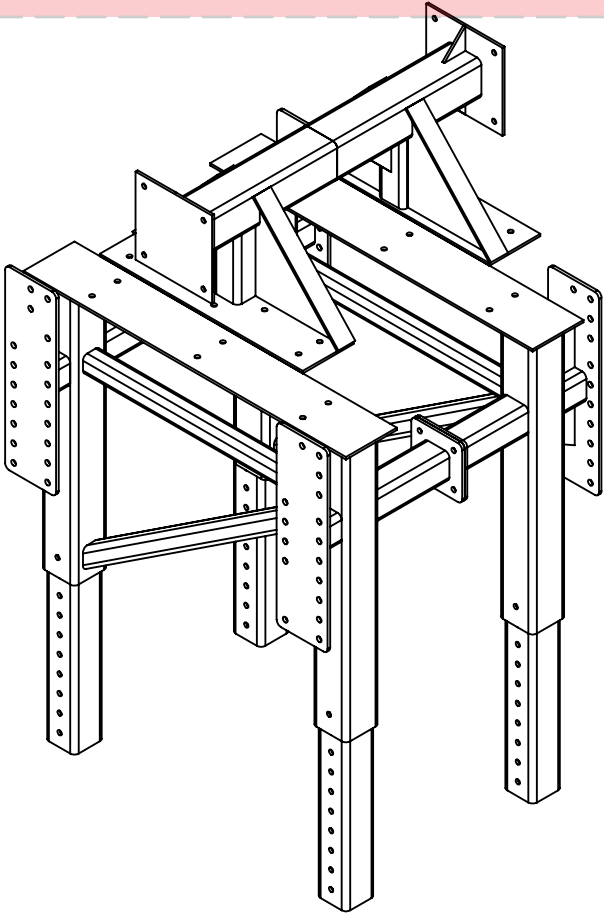


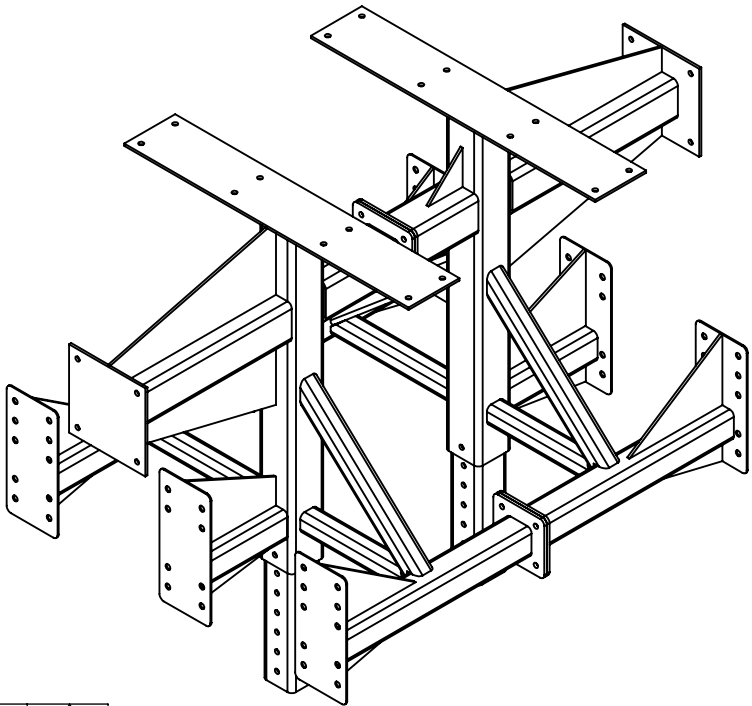
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NOTES:

1. IDENTIFY IAW MPP-120.
2. DEBURR AND BREAK ALL SHARP EDGES. 45 DEG CHAMFER .015" TO .030" AROUND PART EXTERIOR EDGES.
3. PART GEOMETRY AND HOLE LOCATION DIMENSIONS CONTROLLED BY CAD MODEL FORMAT FILE NAME AS: 607.4700.
4. 2" x 2" SQUARE TUBE .25" THICK IN MILD STEEL OR ANY MATERIAL AVAILABLE WITH SIMILAR PROPERTIES
5. 3" x 3" SQUARE TUBE .25" THICK IN MILD STEEL OR ANY MATERIAL AVAILABLE WITH SIMILAR PROPERTIES
6. 3.5" x 3.5" SQUARE TUBE .25" THICK IN MILD STEEL OR ANY MATERIAL AVAILABLE WITH SIMILAR PROPERTIES
7. 4" x 4" SQUARE TUBE .25" THICK IN MILD STEEL OR ANY MATERIAL AVAILABLE WITH SIMILAR PROPERTIES
8. MATERIAL: MILD STEEL 1018, ANY COLOR: .3125" THICK
9. MATERIAL: MILD STEEL 1018, ANY COLOR: .25" THICK
10. MATERIAL: MILD STEEL 1018, ANY COLOR: .125" THICK
11. GEOMETRY OF THIS PART ACHIEVED THROUGH WATERJET CUTTING
12. FINISH: POWDER COAT ANY COLOR (4.3.5.2) PER DART QSI 005 4.3
13. TOTAL LENGTH REQUIRED FOR 2" x 2" SQUARE TUBES .25" THICK: 130"
14. TOTAL LENGTH REQUIRED FOR 3" x 3" SQUARE TUBES .25" THICK: 53"
15. TOTAL LENGTH REQUIRED FOR 3.5" x 3.5" SQUARE TUBES .25" THICK: 50"
16. TOTAL LENGTH REQUIRED FOR 4" x 4" SQUARE TUBES .25" THICK: 111"
17. TOTAL AREA REQUIRED FOR SHEET METAL .125" THICK: 157 SQUARE INCHES
18. TOTAL AREA REQUIRED FOR SHEET METAL .25" THICK: 1094 SQUARE INCHES
19. TOTAL AREA REQUIRED FOR SHEET METAL .3125" THICK: 370 SQUARE INCHES
20. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
2 PLACE DECIMALS: ± .13  
3 PLACE DECIMALS: ± .010  
ANGLES: ± .5°



607.4702



607.4701

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
		MM-DD-YY	P. BRAVO

PROTOTYPE REVISIONS							
ZONE	REV.	DESCRIPTION	DATE	APPROVED	EFF.	REASON CODE	BY
-	PR1	INITIAL RELEASE	5-13-21	T. CROSS	-		C. MAVILA

4						35	607.4744	AFT MOUNT, STIFFENER 14.66" X 2" X .25" THK	9	11	
	2	2				34	607.4743	3.5" X 3.5" X .25" X 25" AFT MOUNT SQUARE TUBE	6		
	1	1				33	607.4742	AFT MOUNT, MOUNTING PLATE 6" X 38" X .25" THICK	9	11	
	2	2				32	607.4741	AFT MOUNT, SQUARE PLATE 6" X 6" X .3125" THK	8	11	
	2	2				31	607.4740	4" X 4" X .25" X 30" AFT MOUNT SQUARE TUBE	7		
	4	4				30	607.4739	AFT MOUNT, GUSSET, 2.83" X 4.98" X .25" THICK	9	11	
	1	1				29	607.4738	AFT MOUNT, AFT MNT PLATE 6" X 20.72" X .3125" THK	8	11	
	1	1				28	607.4737	AFT MOUNT, FWD MNT PLATE 6" X 20.72" X .3125" THK	8	11	
	1	1				27	607.4736	2" X 2" X .25" X 28" AFT MOUNT SQUARE TUBE	4		
	2	2				26	607.4735	3" X 3" X .25" X 8.69" AFT MOUNT SQUARE TUBE	5		
	2	2				25	607.4734	3" X 3" X .25" X 2.83" AFT MOUNT SQUARE TUBE	5		
	1	1				24	607.4733	2" X 2" X .25" X 34.85" AFT MOUNT SQUARE TUBE	4		
			1	1		23	607.4732	FWD MOUNT, SQUARE PLATE 7" X 7" X .3125" THK	8	11	
			1	1		22	607.4731	4" X 4" X .25" X 35" FWD MOUNT SQUARE TUBE	7		
			1	1		21	607.4730	3.5" X 3.5" X .25" X 25" FWD MOUNT SQUARE TUBE	6		
			2	2		20	607.4729	FWD MOUNT, SQUARE PLATE 6" X 6" X .3125" THK	8	11	
			1	1		19	607.4728	2" X 2" X .25" X 12.57" FWD MOUNT SQUARE TUBE	4		
			1	1		18	607.4727	2" X 2" X .25" X 14.43" FWD MOUNT SQUARE TUBE	4		
			2	2		17	607.4726	FWD MOUNT, GUSSET, 2.73" X 11.26" X .25" THICK	9	11	
			2	2		16	607.4725	FWD MOUNT, GUSSET, 7.21" X 10.95" X .25" THICK	9	11	
			1	1		15	607.4724	FWD MOUNT, GUSSET, 2.61" X 10.54" X .25" THICK	9	11	
			1	1		14	607.4723	FWD MOUNT, GUSSET, 7.71" X 10.54" X .25" THICK	9	11	
			1	1		13	607.4722	FWD MOUNT, MNTNG PLATE 6" X 13.44" X .125" THK	10	11	
			2	2		12	607.4721	FWD MOUNT, MNTNG PLATE 6" X 12.94" X .125" THK	10	11	
			1	1		11	607.4720	2" X 2" X .25" X 19.15" FWD MOUNT SQUARE TUBE	4		
			1	1		10	607.4719	2" X 2" X .25" X 20.56" FWD MOUNT SQUARE TUBE	4		
			1	1		9	607.4718	3" X 3" X .25" X 10.54" FWD MOUNT SQUARE TUBE	5		
			2	2		8	607.4717	3" X 3" X .25" X 23.23" FWD MOUNT SQUARE TUBE	5		
			1	1		7	607.4716	FWD MOUNT, MNTNG PLATE, TOP 6" X 33.5" X .25" THK	9	11	
			1	1		6	607.4715	FWD MOUNT, GUSSET, 4" X 4" X .25" THICK	9	11	
			1	1		5	607.4714	4" X 4" X .25" X 8.69" FWD MOUNT SQUARE TUBE	7		
			1	1		4	607.4713	4" X 4" X .25" X 19.5" FWD MOUNT SQUARE TUBE	7		
			1	1		3	607.4712	FWD MOUNT, GUSSET LWR, 7.25" X 19.5" X .25" THICK	9	11	
			1	1		2	607.4711	FWD MOUNT, GUSSET UPPR, 7.25" X 19.5" X .25" THICK	9	11	
2			1	1		1	607.4710	FWD MOUNT, SENSOR MNTNG PLATE 9" X 9" X .25" THK	9	11	
X					1		607.4707	AW189 FWD I-BEAM MOUNT TOP			
	X				1		607.4706	AW189 FWD I-BEAM MOUNT RH			
		X			1		607.4705	AW189 AFT I-BEAM MOUNT LH			
			X		1		607.4704	AW189 FWD I-BEAM MOUNT RH			
				X	1		607.4703	AW189 FWD I-BEAM MOUNT LH			
					X		607.4702	AW189 AFT I-BEAM MOUNT ASSEMBLY			
					X		607.4701	AW189 FWD I-BEAM MOUNT ASSEMBLY			
.4707	.4706	.4705	.4704	.4703	.4702	.4701	F/N	PART #	DESCRIPTION	MAT'L	SPEC

2							41	607.4750	AFT MOUNT, GUSSET, 4" X 4" X .25" THICK	9	11
4							40	607.4749	AFT MOUNT, GUSSET, 10.75" X 10.46" X .25" THICK	9	11
2							39	607.4748	3" X 3" X .25" X 7.25" AFT MOUNT SQUARE TUBE	5	
2							38	607.4747	AFT MOUNT, MOUNTING PLATE 6" X 23.92" X .25" THICK	9	11
2							37	607.4746	4" X 4" X .25" X 17" AFT MOUNT SQUARE TUBE	7	
4							36	607.4745	AFT MOUNT, GUSSET, 2.5" X 2.5" X .25" THICK	9	11

QTY		PARTS LIST													
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)		5-13-21											
607.2000		DRAWN BY		CHECKER		<div><div><div></div><div>DART</div><div>AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div> <div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div>									
		DRAWING APPROVAL													
		P. BRAVO													
		CONTRACT No.													
		<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°</div>						AW189 I-BEAM FIXTURES							
								SIZE		CAGE CODE		DWG. NO.		REV.	
								B		07MZ6		607.4700		PR1	
								SCALE NONE				SHEET		1 OF 12	

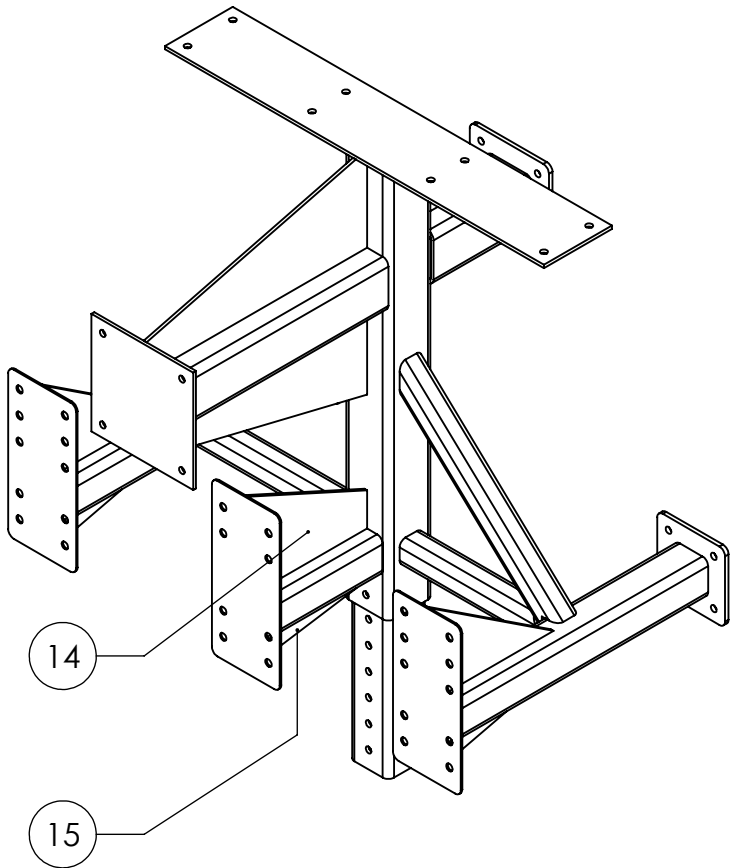
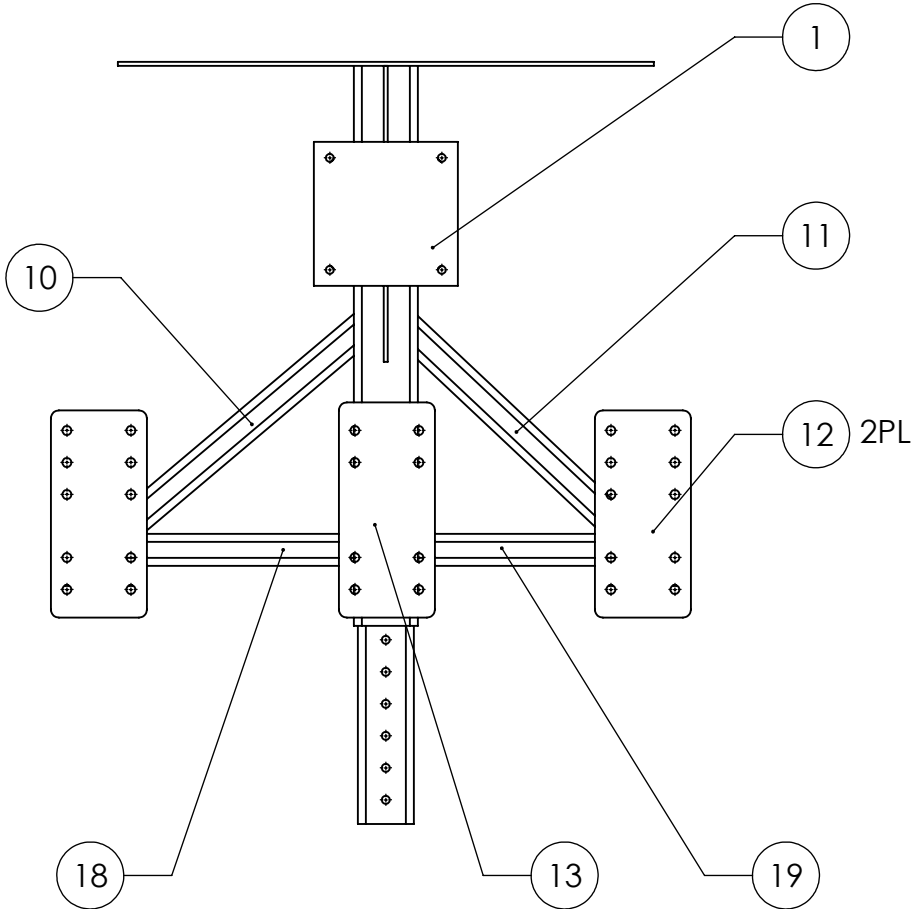
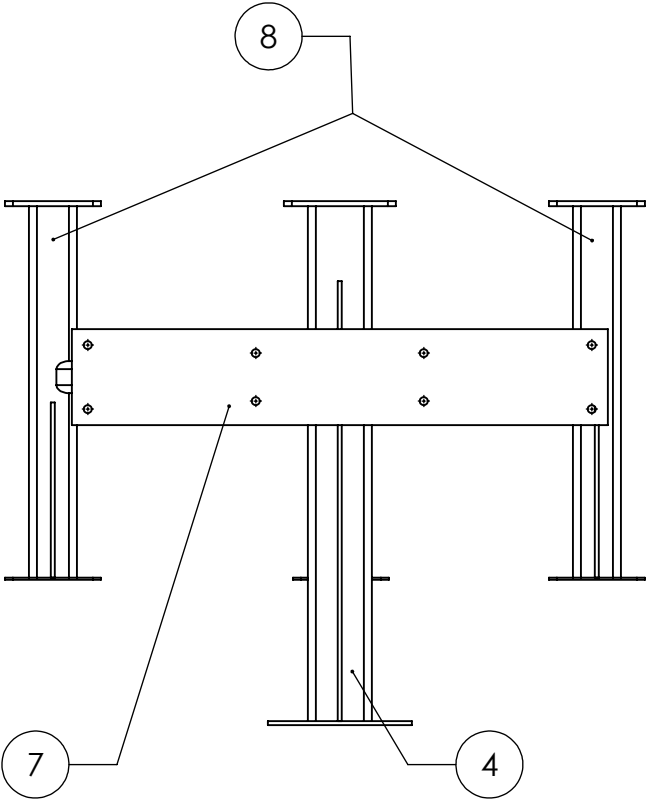
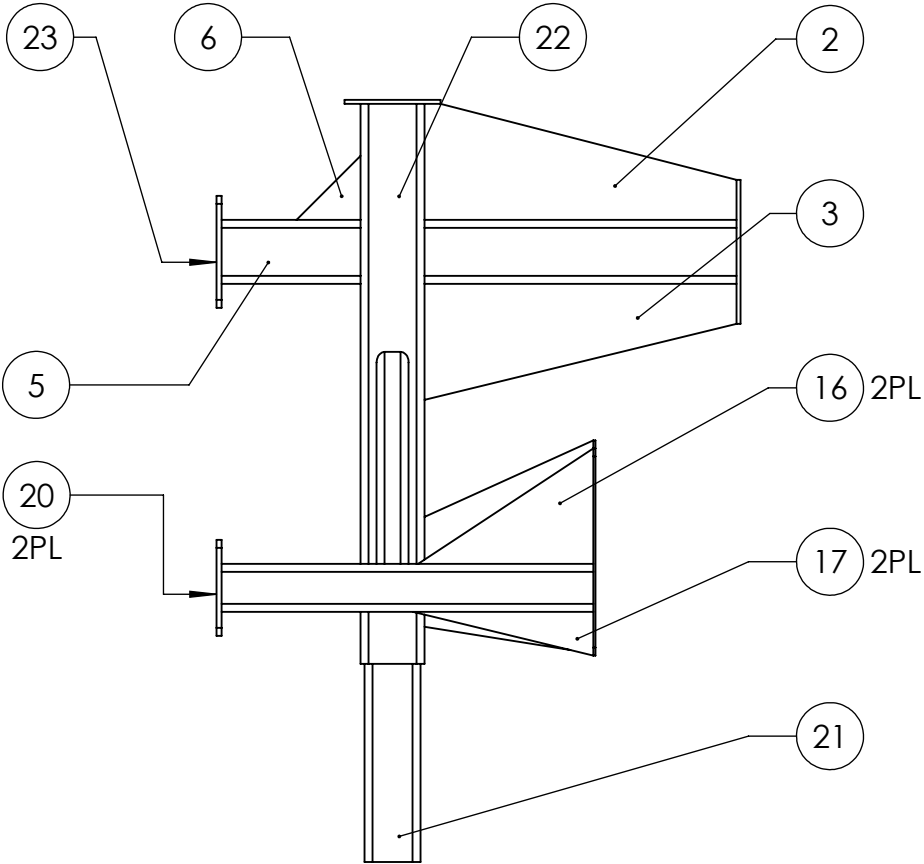
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607.4703 SHOWN  
607.4704 OPPOSITE

ORIGINAL DATE (MO-DA-YR)	5-13-21
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AW189 I-BEAM FIXTURES			
SIZE B	CAGE CODE 07MZ6	DWG. NO. 607.4700	REV. PR1
SCALE NONE		SHEET 2 OF 12	

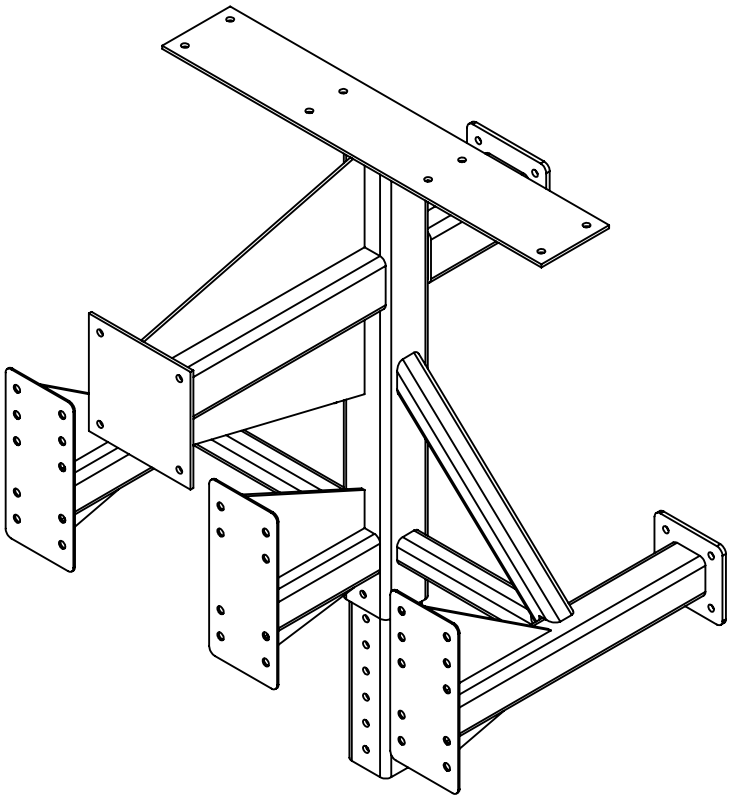
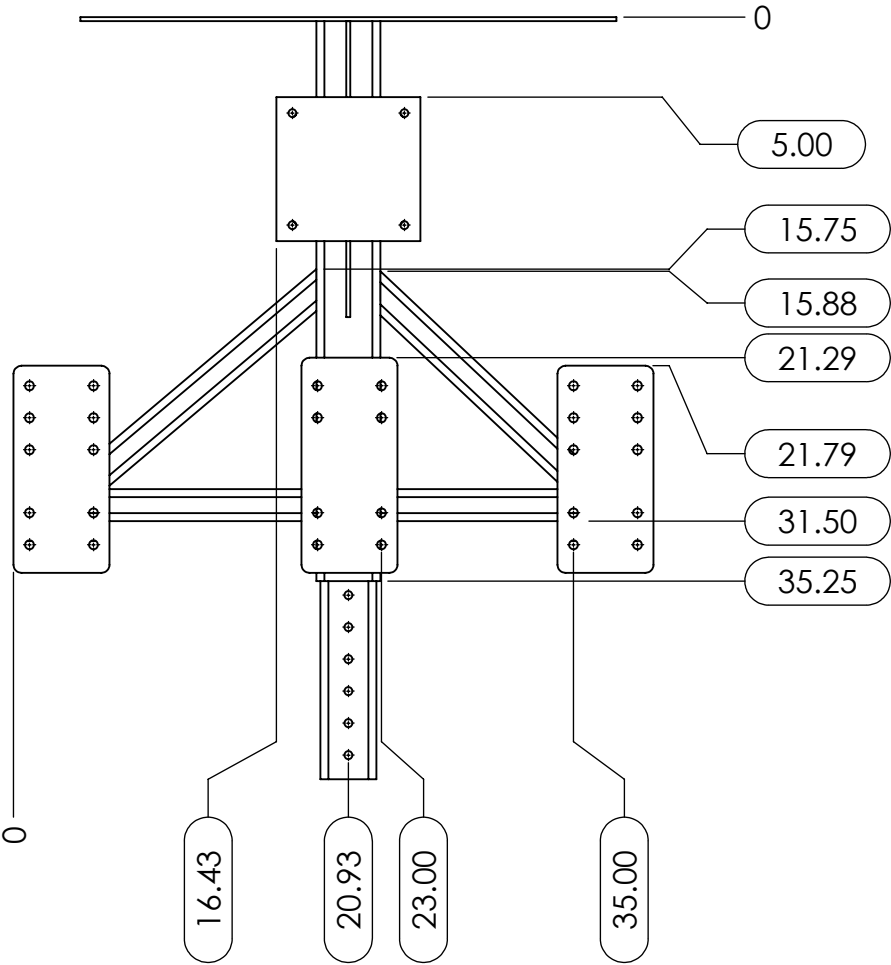
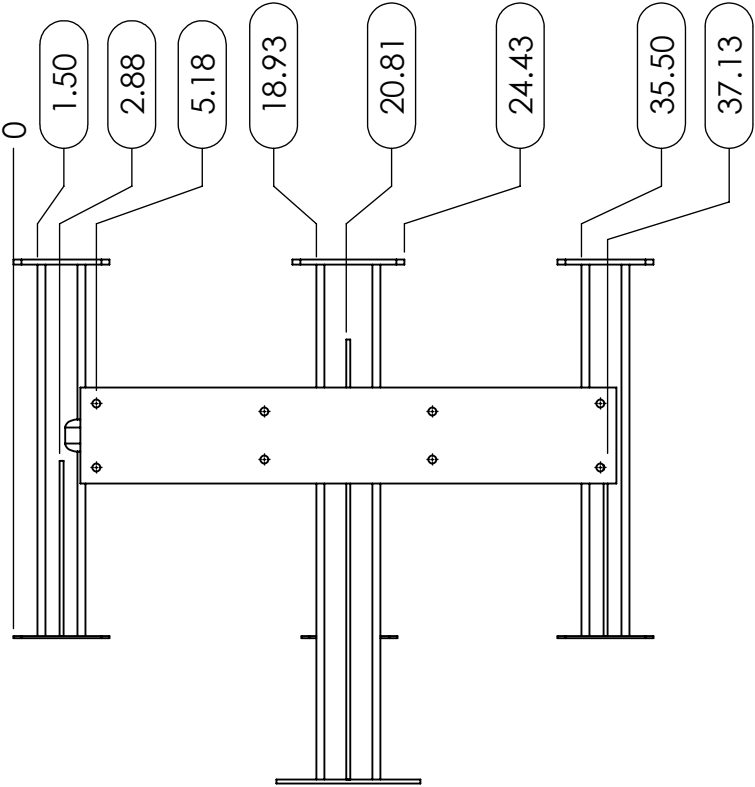
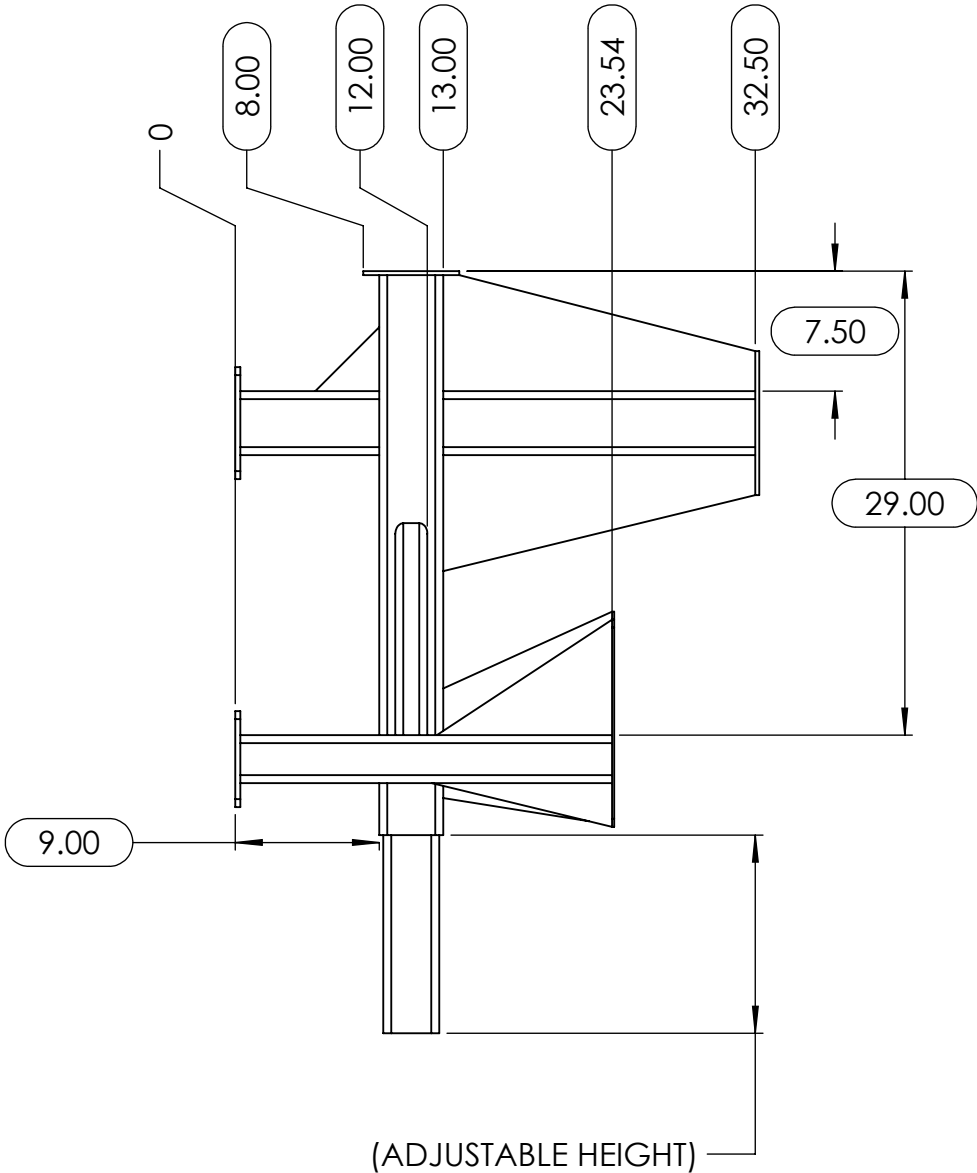
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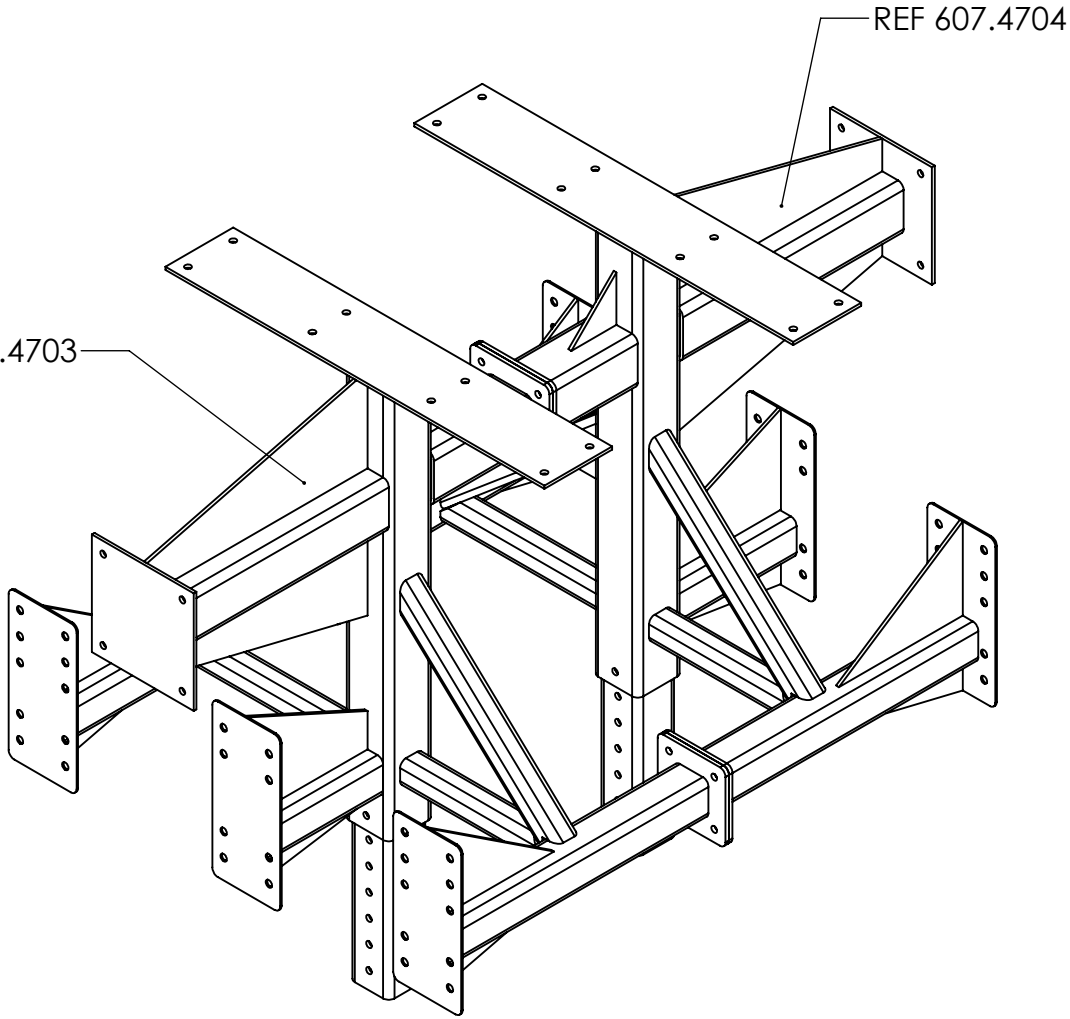
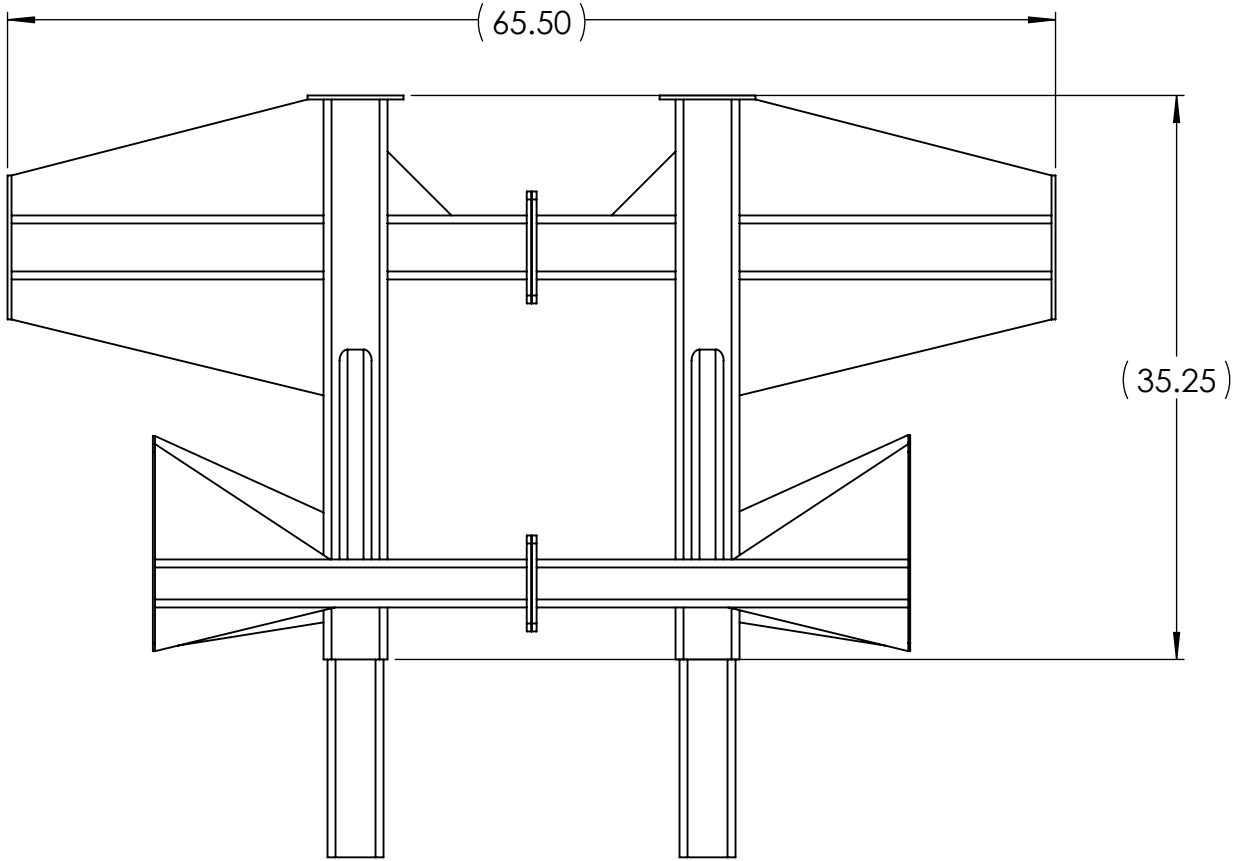
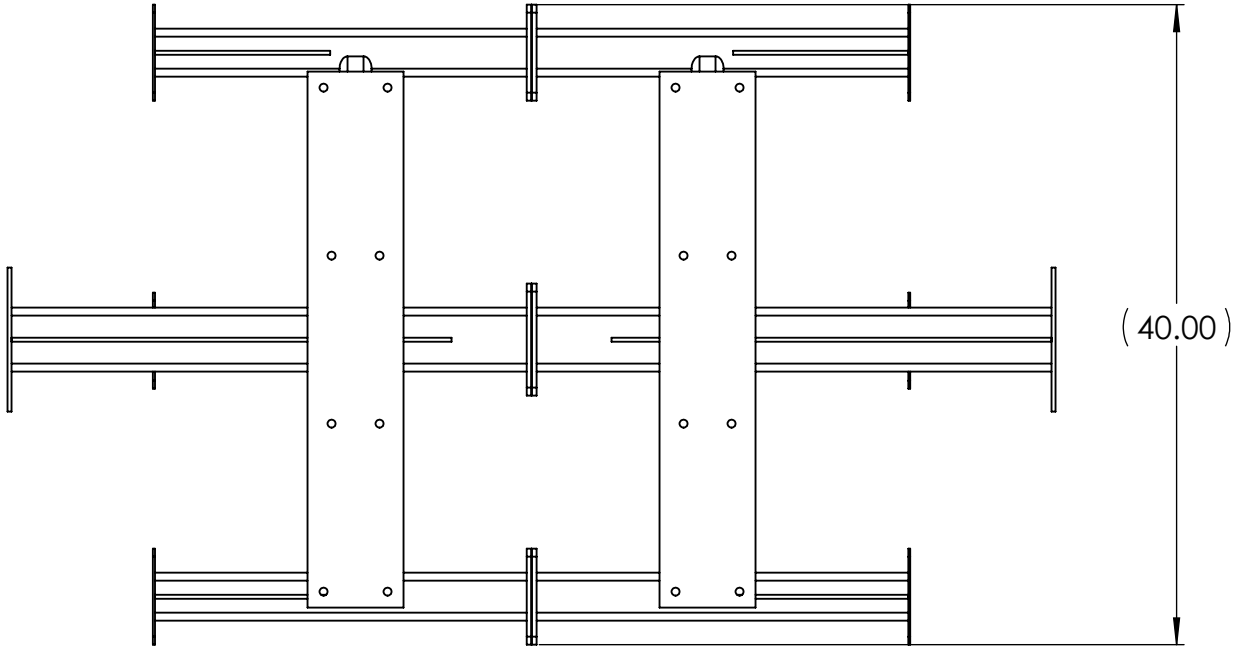


607.4703 SHOWN  
607.4704 OPPOSITE

ORIGINAL DATE (MO-DA-YR)	5-13-21
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SCALE NONE		SHEET 3 OF 12	

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607.4701

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		AW189 I-BEAM FIXTURES	
SIZE B	CAGE CODE 07MZ6	DWG. NO. 607.4700	REV. PR1
SCALE NONE		SHEET 4 OF 12	

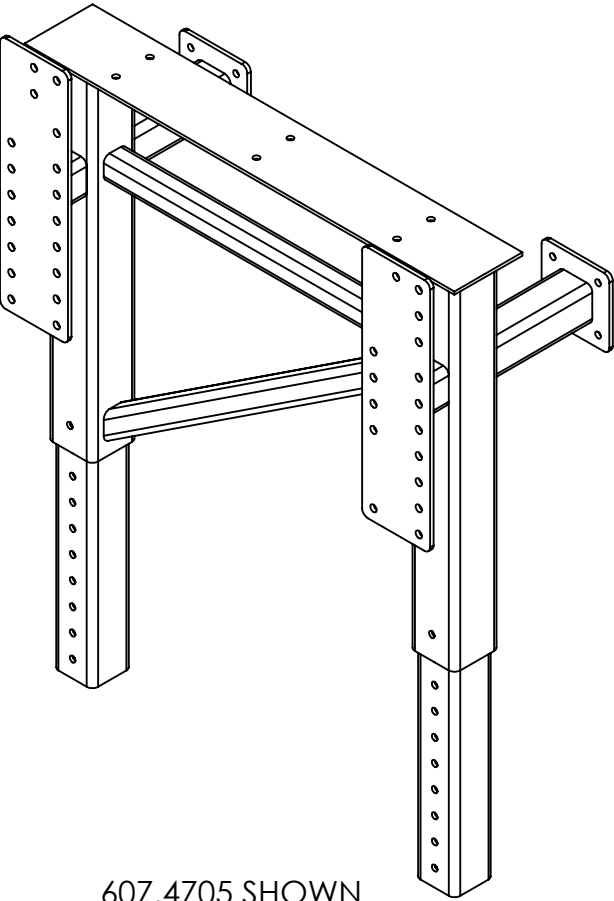
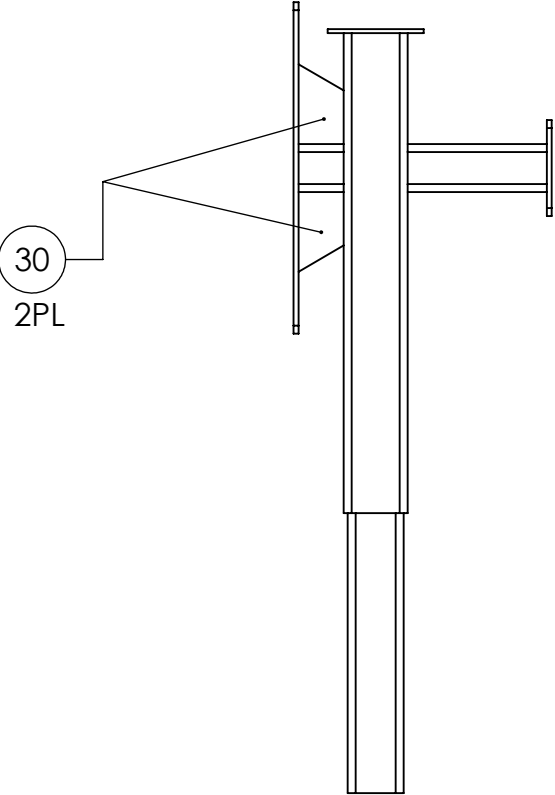
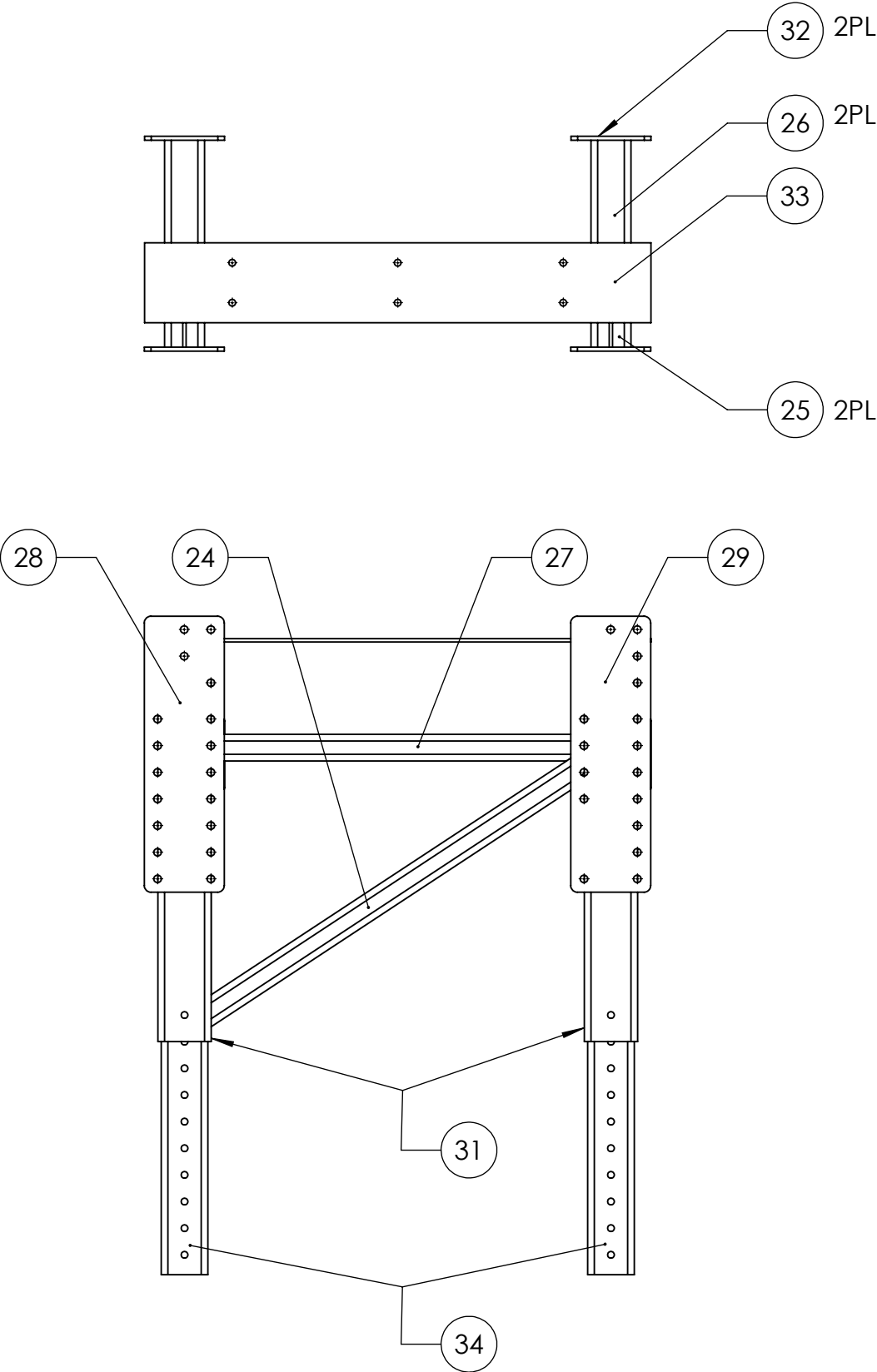
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607.4705 SHOWN  
607.4706 OPPOSITE

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DRAWING APPROVAL P. BRAVO		CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		AW189 I-BEAM FIXTURES			
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		SCALE NONE		SHEET 5 OF 12	

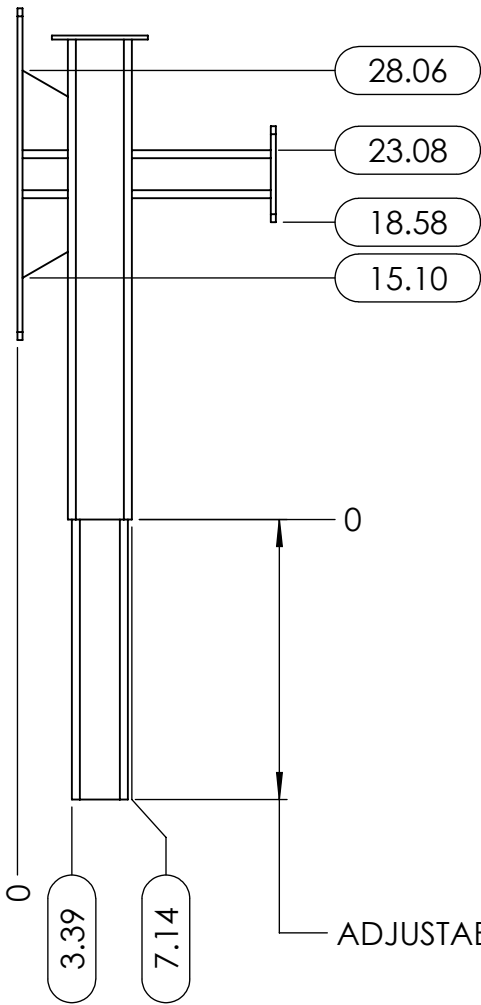
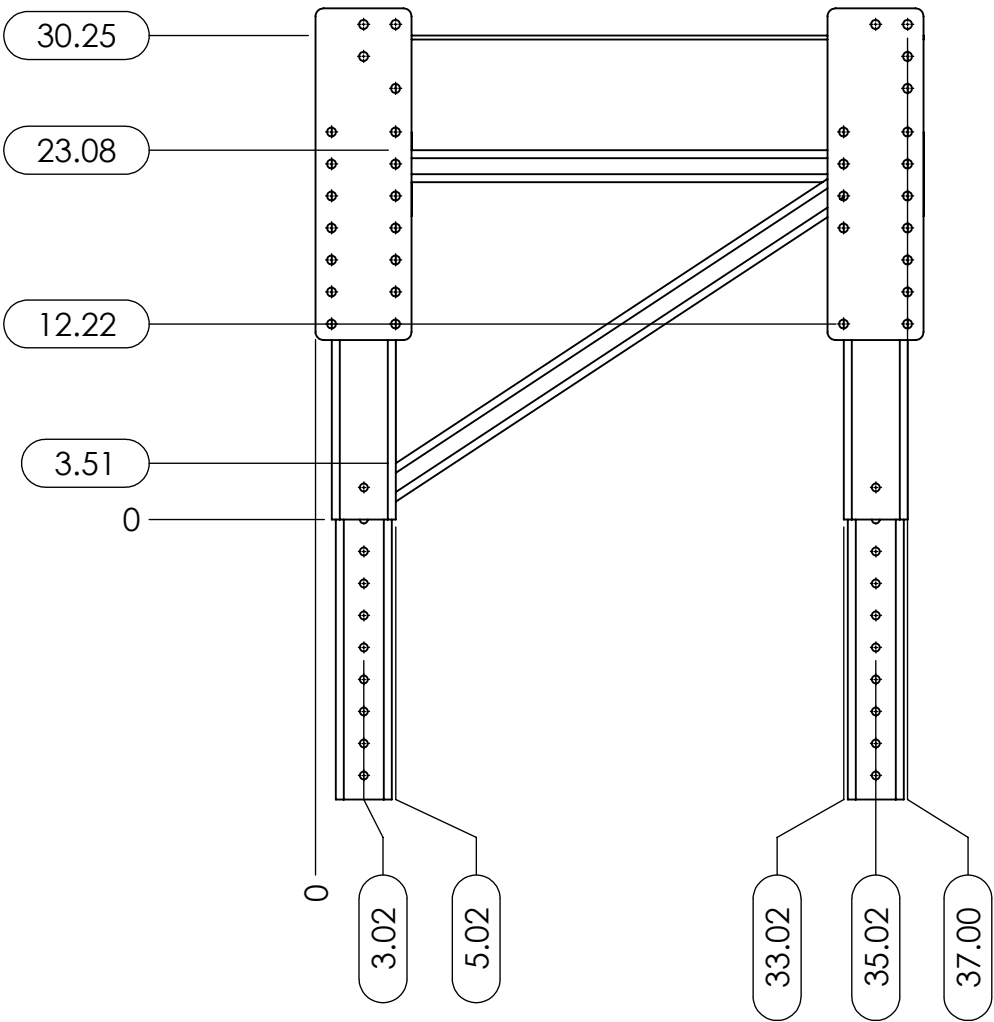
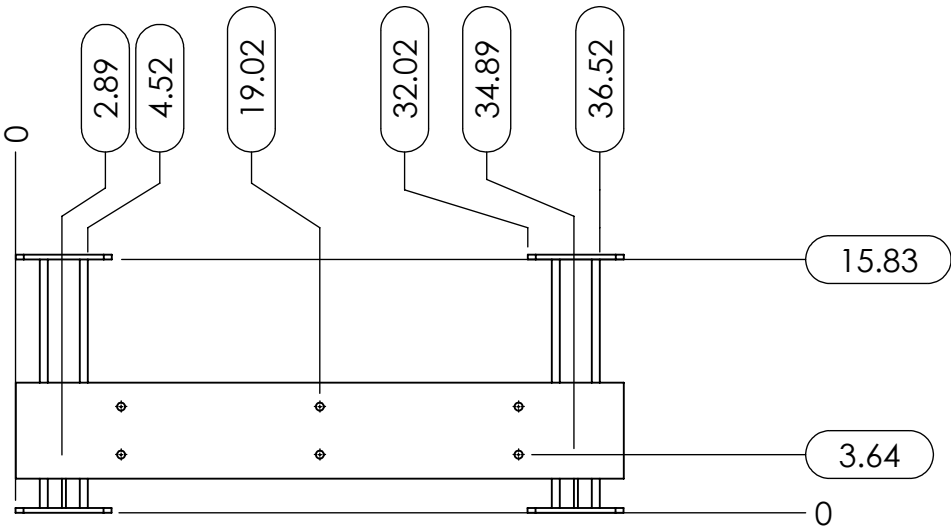
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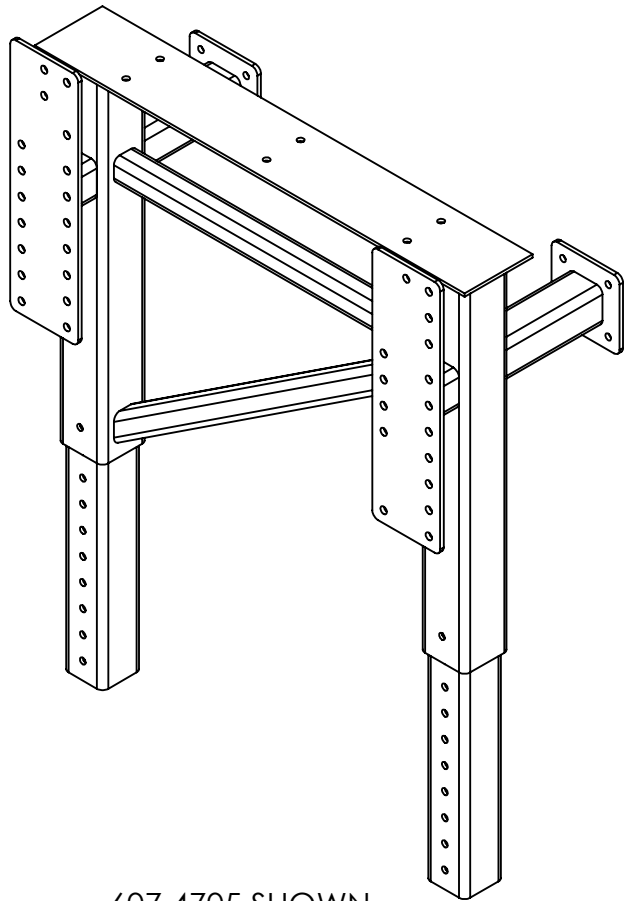
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ADJUSTABLE HEIGHT



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DRAWING APPROVAL P. BRAVO	
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		AW189 I-BEAM FIXTURES	
SIZE B	CAGE CODE 07MZ6	DWG. NO. 607.4700	REV. PR1
SCALE NONE		SHEET 6 OF 12	



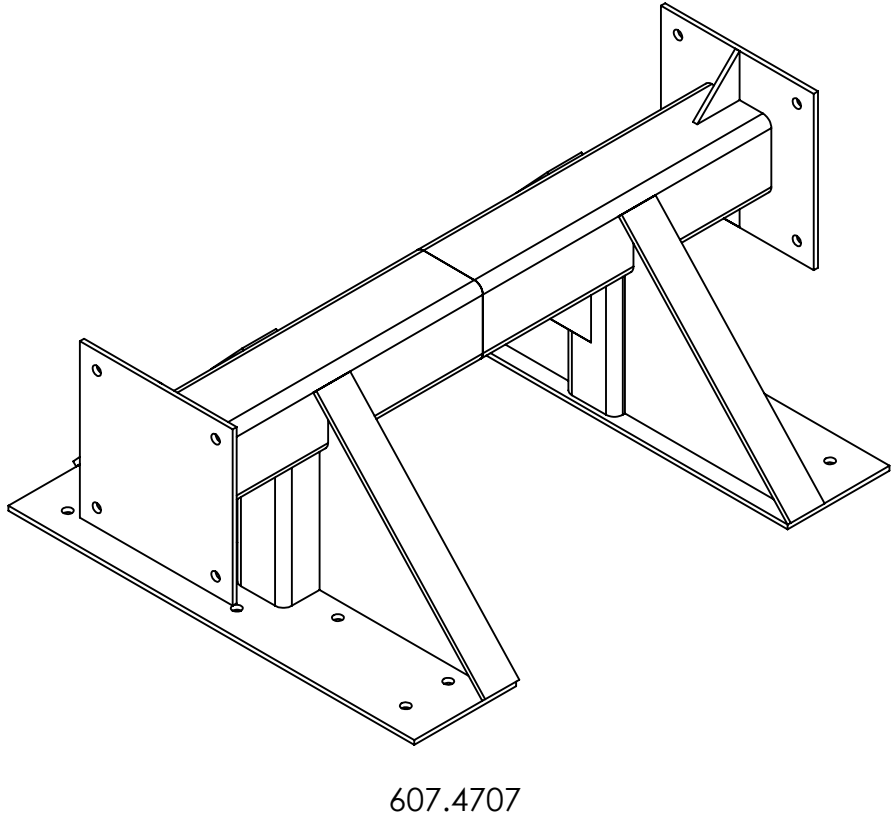
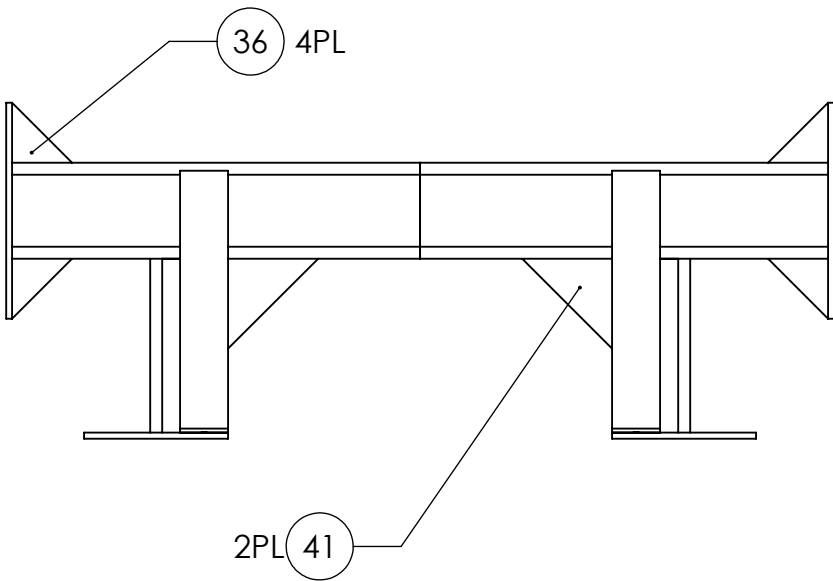
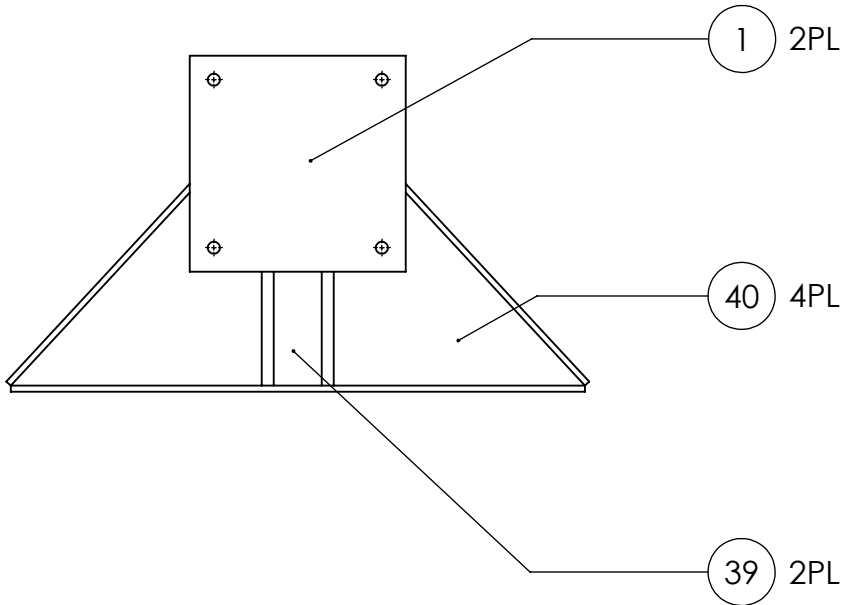
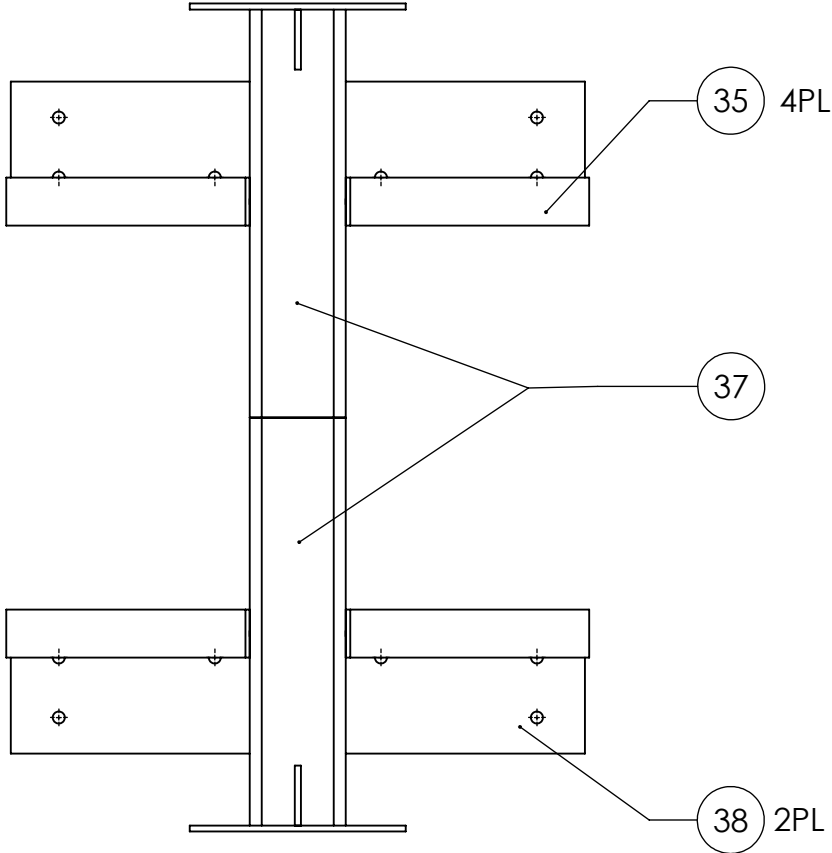
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CONTRACT No.	
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 <b>DART</b> AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
AW189 I-BEAM FIXTURES			
SIZE B	CAGE CODE 07MZ6	DWG. NO. 607.4700	REV. PR1
SCALE NONE		SHEET 7 OF 12	

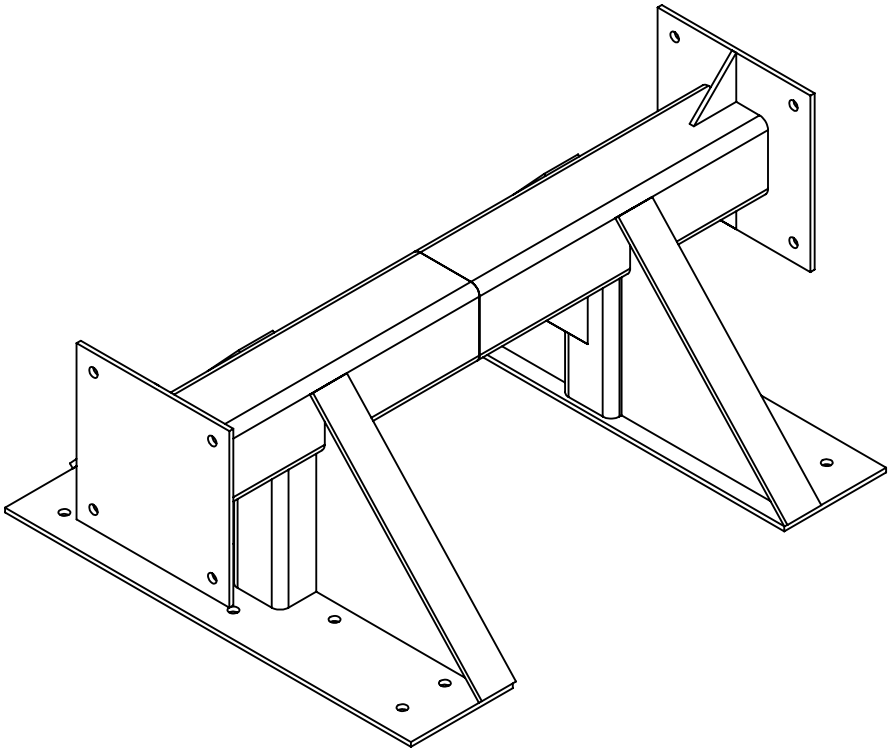
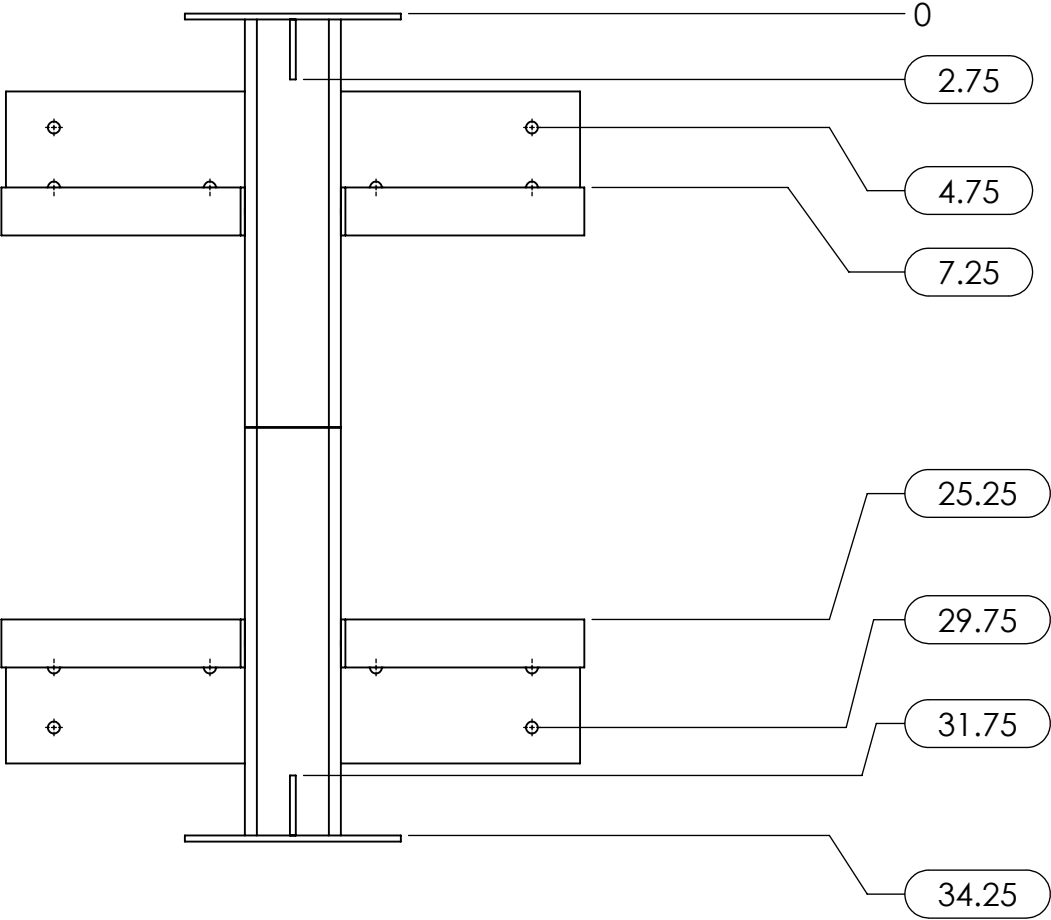
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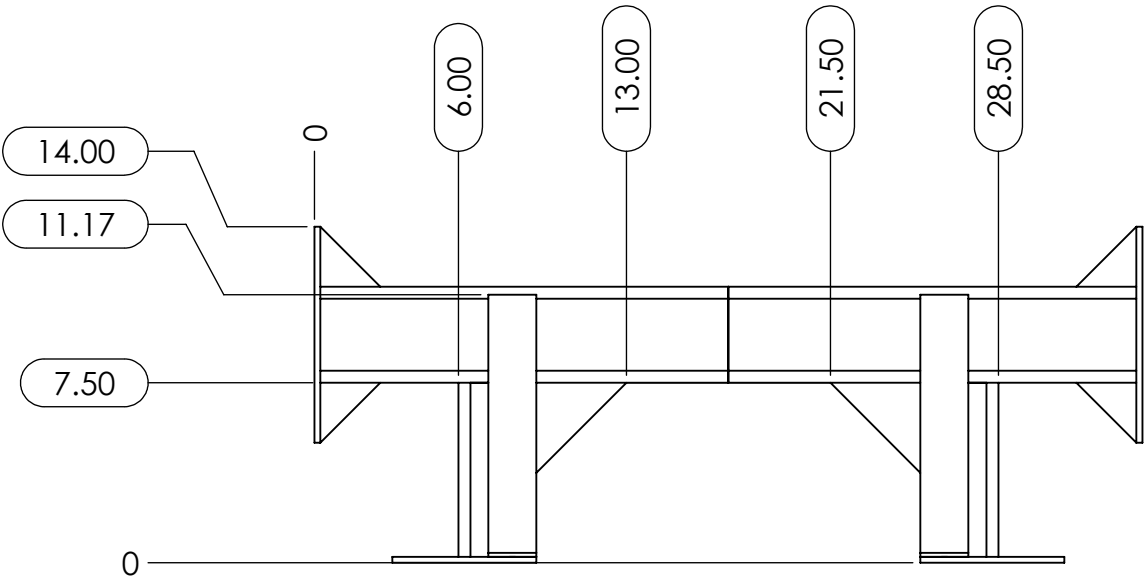
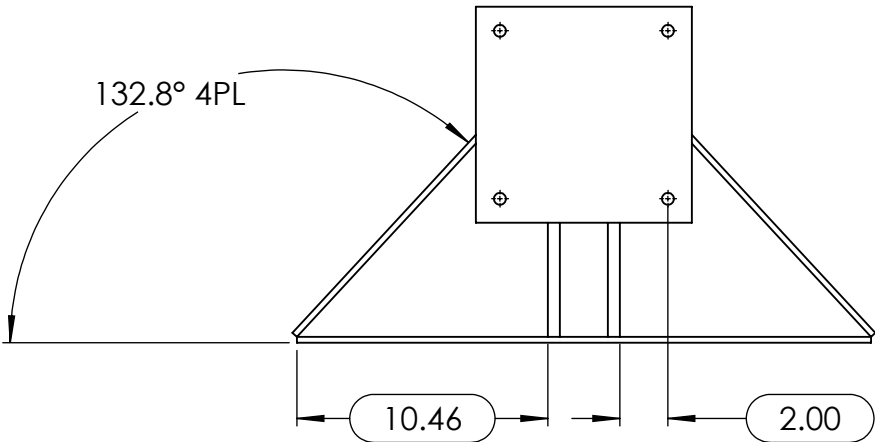
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607.4707



ORIGINAL DATE (MO-DA-YR)	5-13-21
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CONTRACT No.	
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<b>DART</b> AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
		AW189 I-BEAM FIXTURES	
SIZE B	CAGE CODE 07MZ6	DWG. NO. 607.4700	REV. PR1
SCALE NONE		SHEET 8 OF 12	



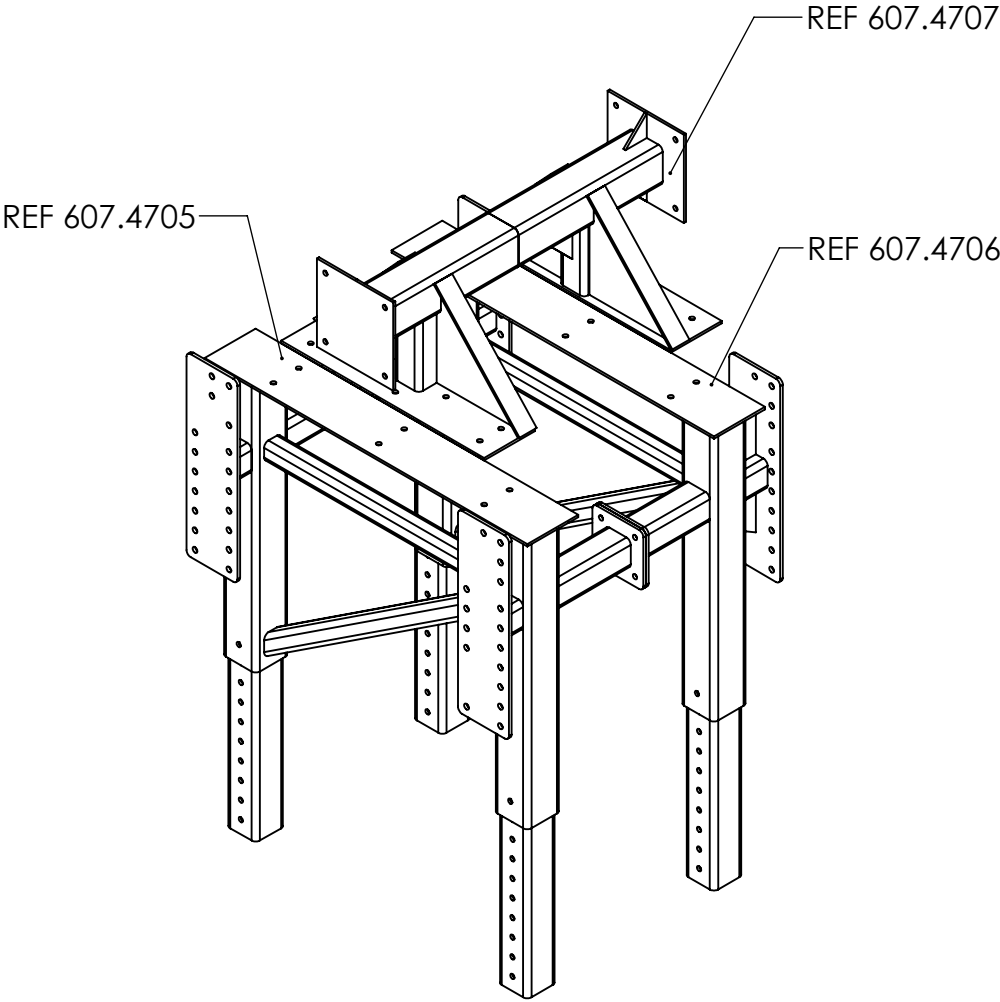
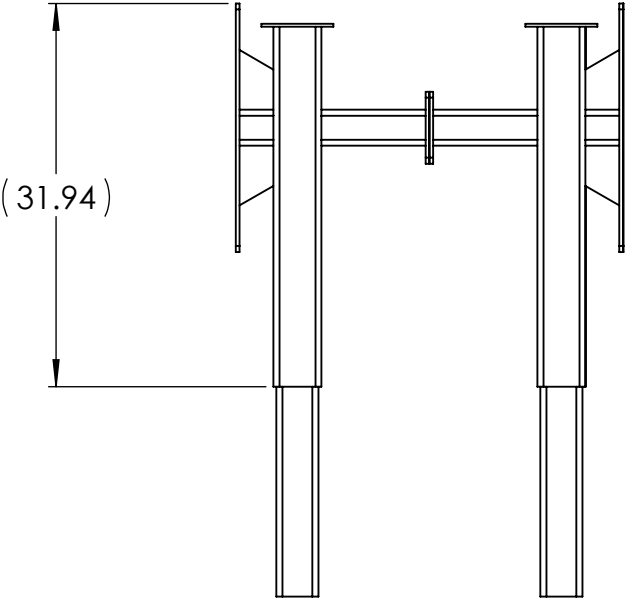
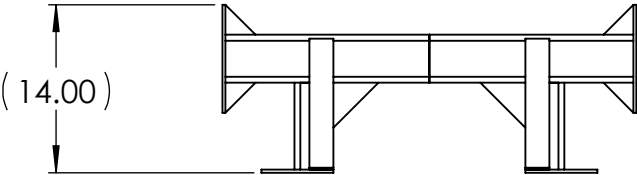
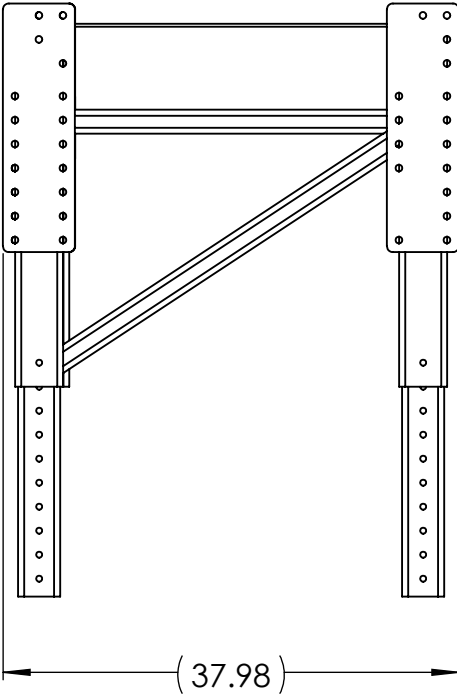
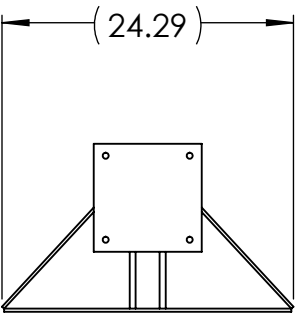
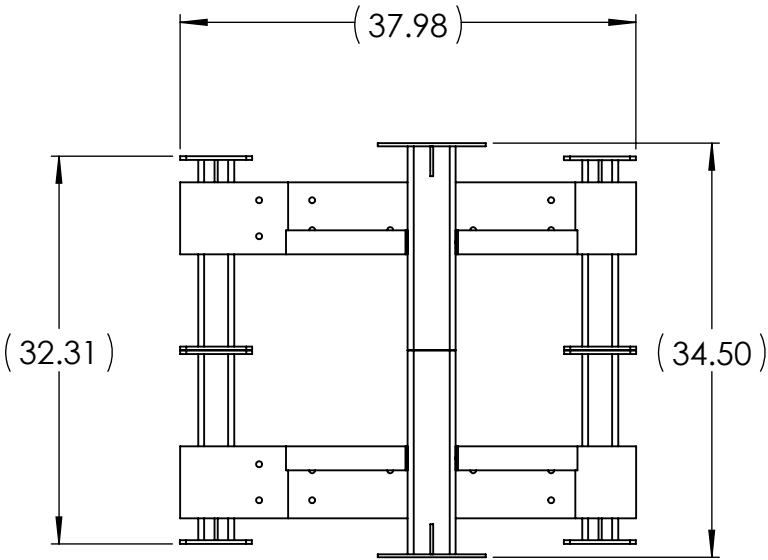
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SCALE NONE		SHEET 9 OF 12	

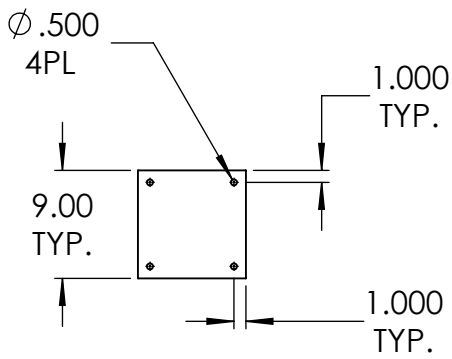
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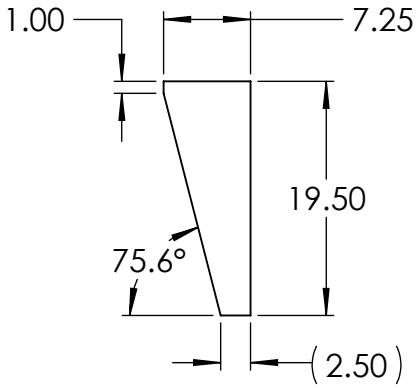
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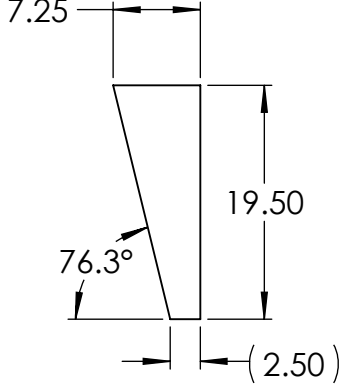
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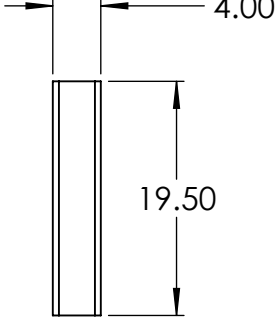
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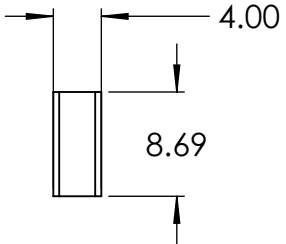
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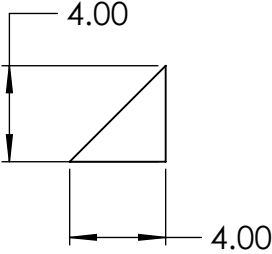
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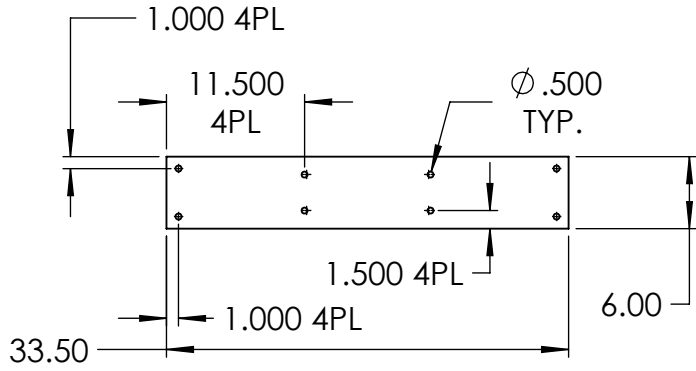
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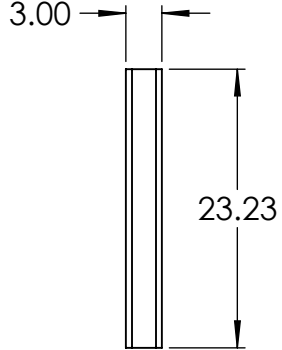
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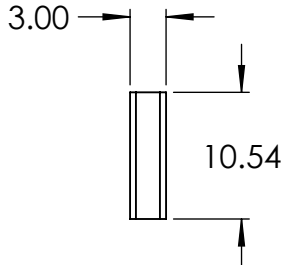
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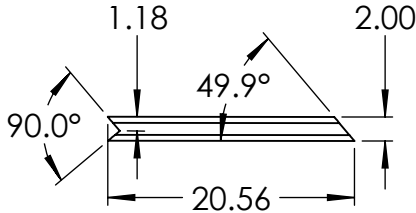
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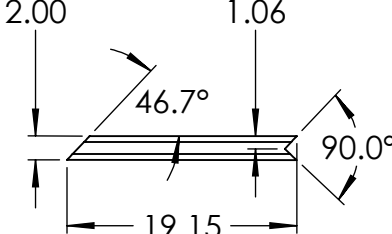
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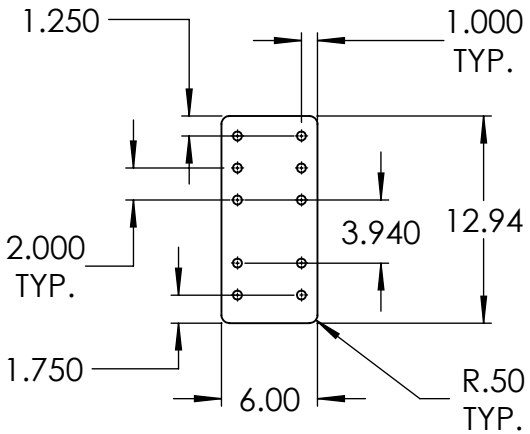
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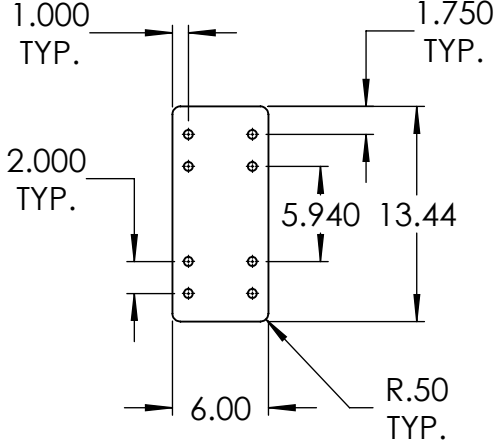
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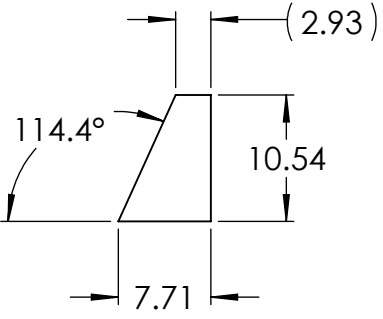
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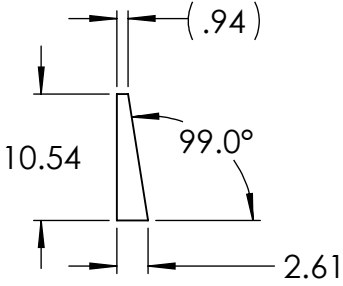
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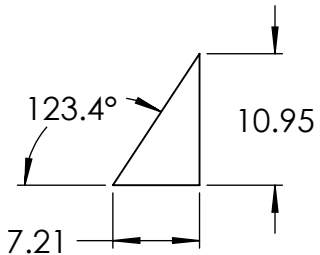
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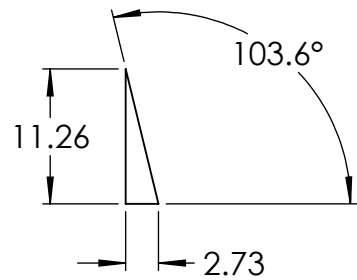


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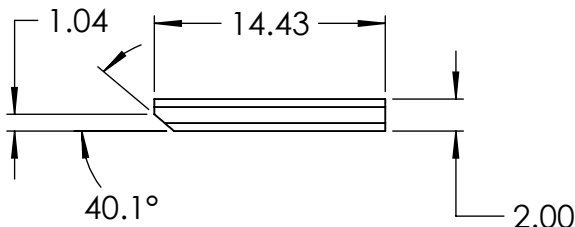
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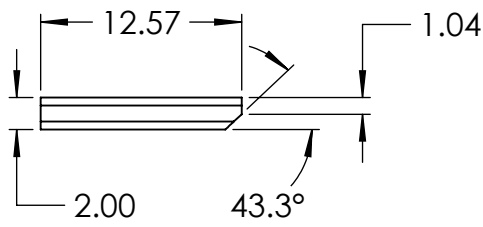
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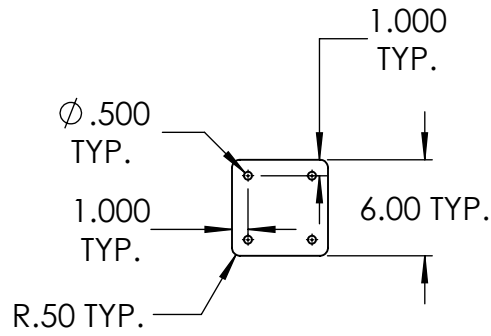
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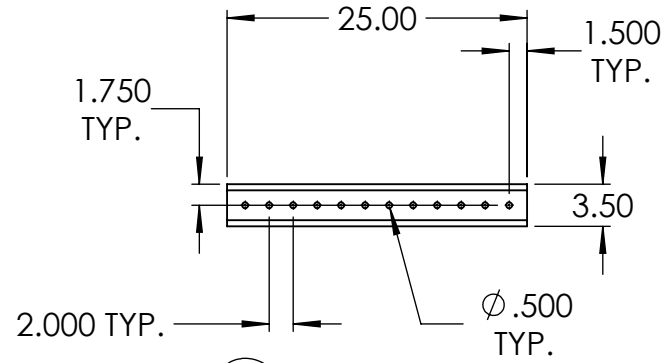
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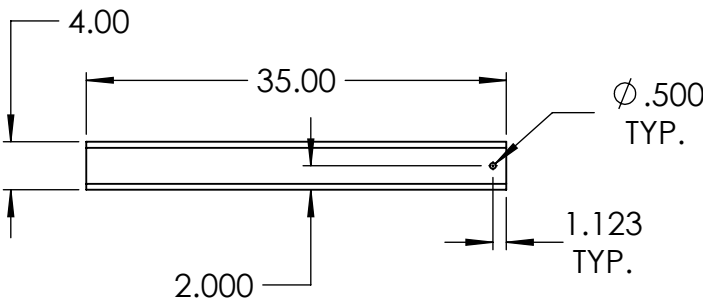


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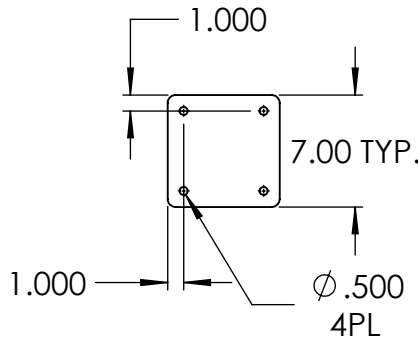


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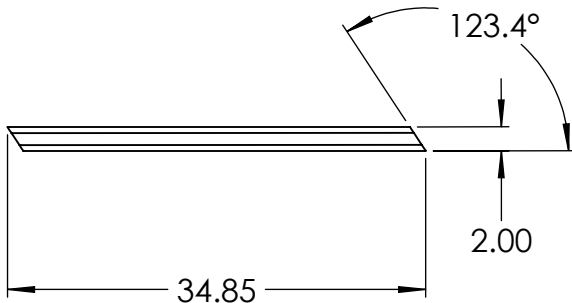
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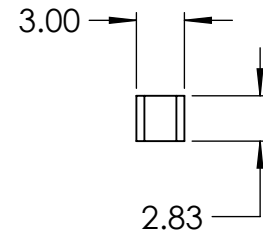
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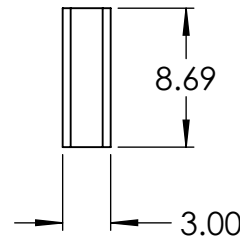
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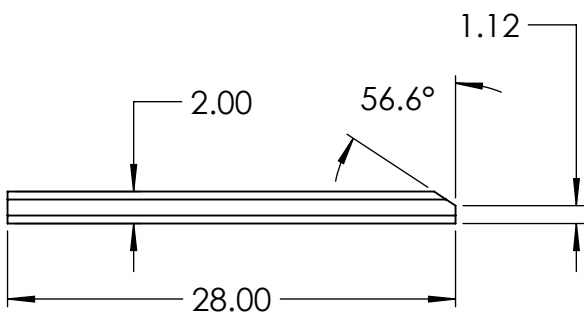


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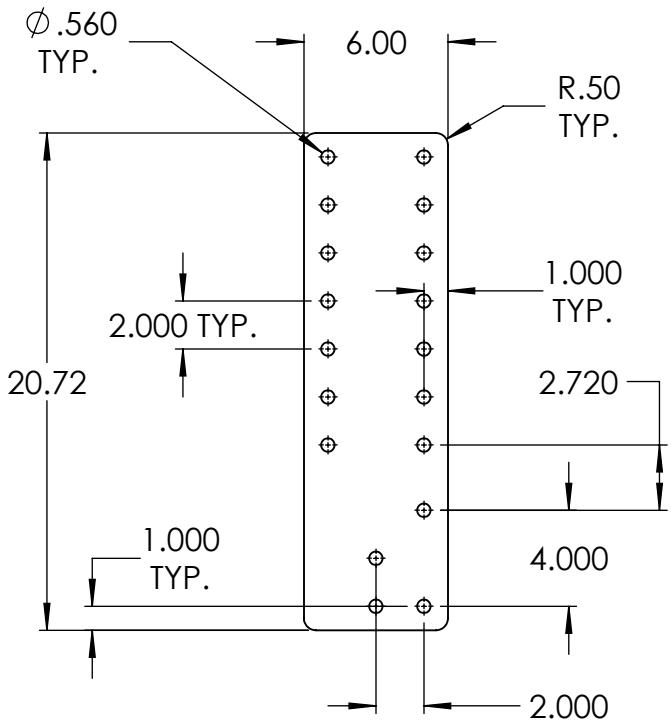


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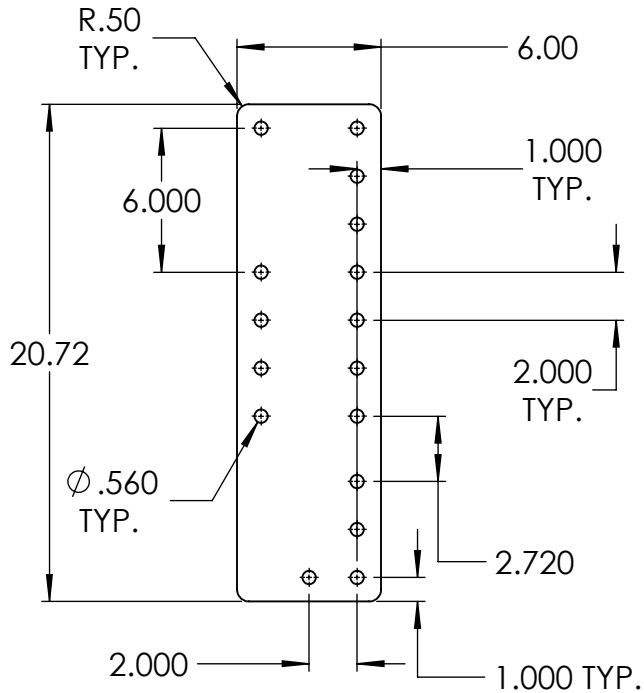
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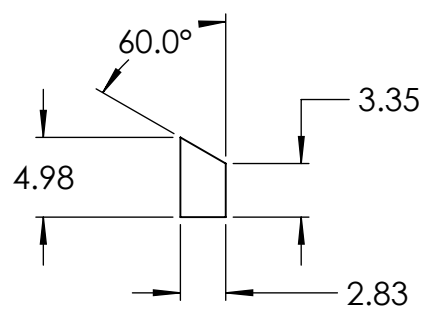
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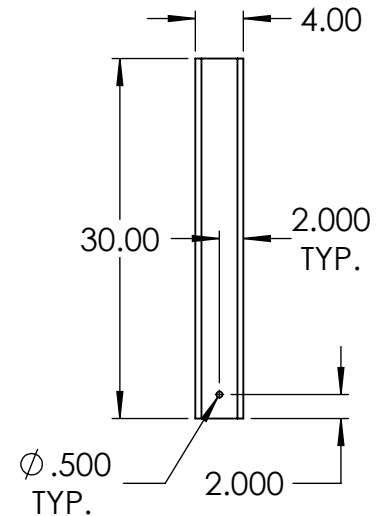
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SCALE NONE		SHEET 11 OF 12			

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